WHAT IS CLAIMED IS:

- 1. A method of surgery comprising the steps of:
 forming a graft opening having side walls in a bone;
 installing a graft construct having a loop in the graft opening; and
 fixating the graft construct in the graft opening using an allograft bone
 implant inserted through the loop and engaging the side walls in the bone.
- 2. The method of claim 1, wherein the implant has an eye formed in a distal tip of the implant, and step of fixating the graft further includes the steps of inserting a flexible strand through the eye of the implant, and drawing the implant through the loop in the graft by pulling on the flexible strand.
- 3. The method of claim 2, wherein the implant has a blunt proximal end, and the step of fixating the graft further includes the step of impacting the blunt proximal end of the implant.
- 4. The method claim 2, wherein the distal tip of the implant is tapered.
- 5. The method of claim 2, wherein the distal tip of the implant includes channels formed on opposite sides of the implant that accommodate suture to prevent binding of the suture as the implant is inserted into the bone.
- 6. The method of claim 2, wherein the eye of the implant is formed by drilling a hole through the tip of the implant.

5

- 7. The method of claim 1, wherein the implant is made entirely of allograft cortical bone.
- 8. The method of claim 1, wherein the implant is made from a single piece of allograft material.
- 9. The method of claim 1, wherein a shaft of the implant is cylindrical.